

## Normal and High Speed Door Maintenance

Our Normal and High Speed Door services include:

- Inspecting track and wall conditions.
- Examining and torquing concrete anchors.
- Reviewing all structural welds.
- Checking all bolted connections.
- Investigating panels and slats for damage.
- Inspecting weather seal condition (bottom and jamb seal).
- Examining bottom bar assembly.
- Reviewing all rollers, hinges, and tracks.
- Checking cables, drums, belts, and chains (if applicable).
- Inspecting head plates and bearings.
- Checking hood assembly (coiling door only).
- Examining counterweight assembly (springs and weights).
- Reviewing shaft assembly and tightening all set screws.
- Lubricating rollers, hinges, tracks, drive chain, springs, and bearings.
- Cycling equipment and verifying proper operation.
- Adjusting counterbalance spring tension, operator limit switches, motor brake, clutch assembly, and drive chain tension as needed.
- Reviewing and tightening all electrical connections.
- Examining motor starter contacts, motor operator control circuit, motor brake, and clutch assembly.
- Inspecting and adjusting all limit and safety switches.
- Verifying all safety devices (photo eye and safety edges).
- Tightening all set screws.

### Contact Us Today

Reach out to Michael Ghabrial, Manager of Small Projects & Maintenance, to learn more about how we can assist you with the upkeep and preventative maintenance for your facility to ensure it aligns with your business goals now and in the future.

Michael Ghabrial, Manager of Small Projects & Maintenance

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